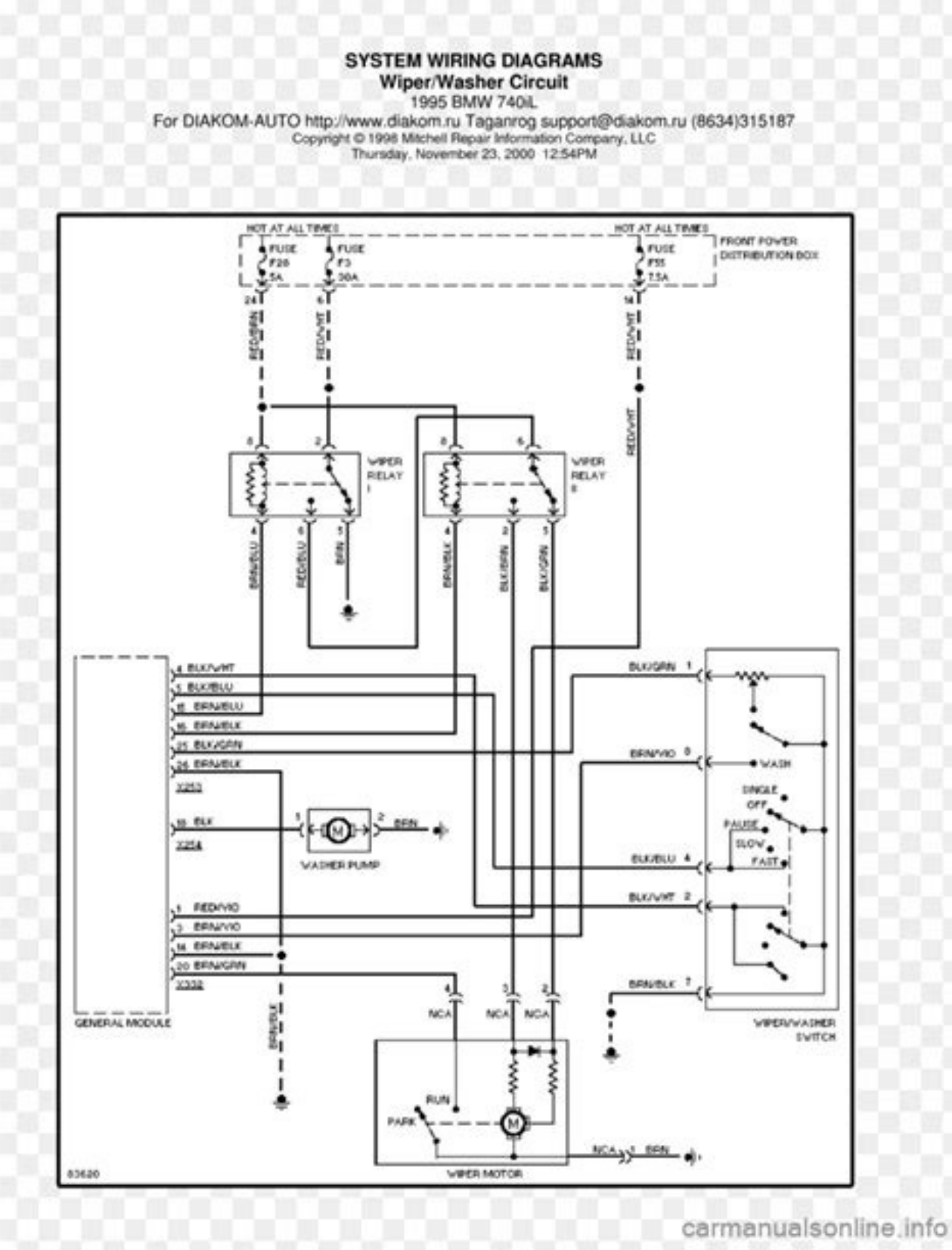
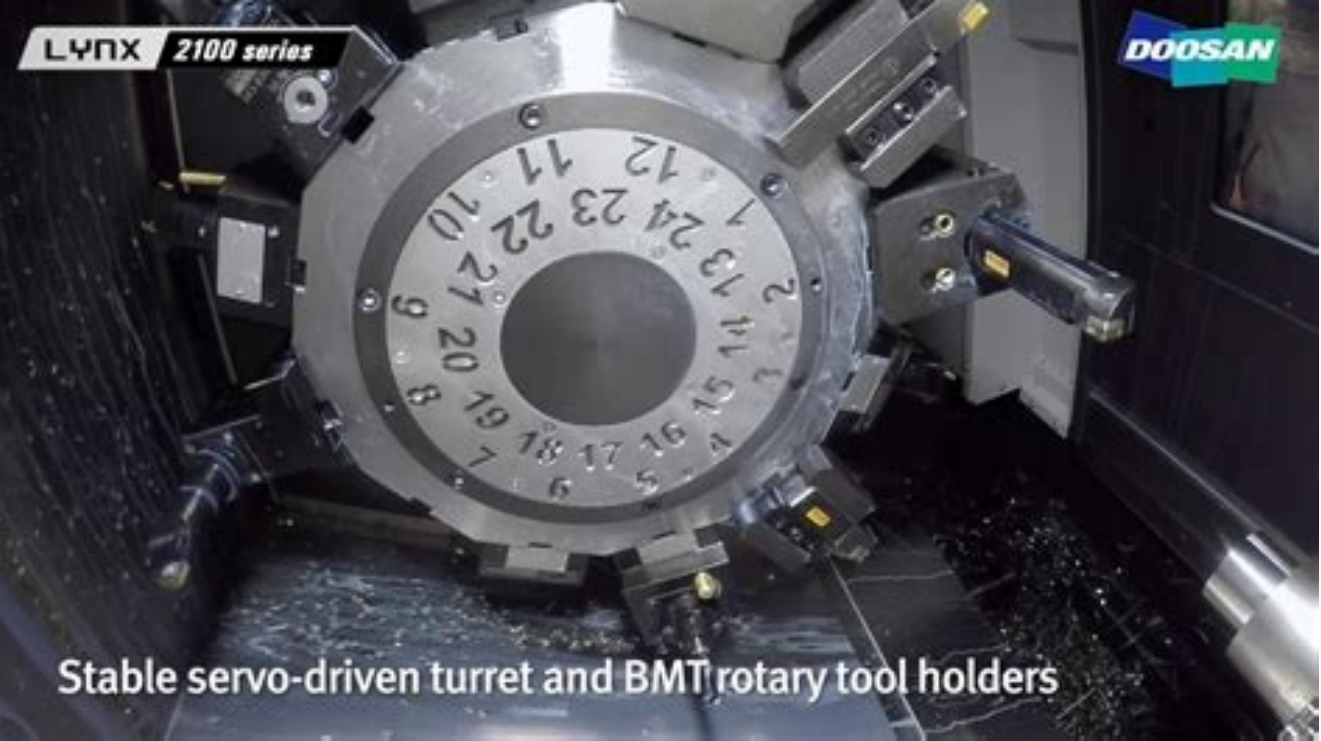


I'm not robot!





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odeuP .olramargorp arap ,MSH rotnevnI ksedotuA ,MAC erawtfos le odnasu yotsE .cunaF lortnoc le noc odatiga ocop nu yotse orep ,SAAH la ralimis opla se otse euq ©ĀS .odajola abatse euq rartnocne ednĀĀd ©Ās on sĭĀm o ,Ārtsom es acnun orep etimĀl ed serotpurretni sus ne nabatse z y x eje le euq iV .0 z y x seje sol nabatse ednĀĀd rartnocne edup on ,rechah aĀbed euq ©Āsnep euq ol se ose ,ko tnerB .aerat amsim al rechah arap etnerefid aicneuces anu olĀĀs .etse ratuceje arap sĭĀrah euq ehtal saah ese rerroc arap etsicilĭ euq sasoc sal ed aĀroyam aL .acram al ratropmi nis ocisĭĀb otpecnoc omsim le ne narepo CN sanuqĭĀm sal etnemacisĭĀB .sarerrrac sal a ri saĀrebed secnotnE +X le raeplog ogeul ,orec onroter ed nĀĀtob le eeplog ogeul ,Ā ed rōderĭa ĭ-Z -Xĭ adreĭuqzĭ al aĭchah y oĭaba aĭchah aterrot al eveum ogeul y goj ed nĀĀtob le aslup ,Āravĭtca es acĭluĭĀrdĭh al ,Ādrev nĀĀtob orto le eeplog ogeul ,aczerapa trc al ed alatnap al y euqnarra es euq atsah erepse ,lortnoc ed lenap led roĭreppus ohcered odal le ne edrev le ejupme ,adiapse al ed rōderĭa lapĭcĭnrp rotpurretni le edneicnĭE .odĭpĭĀr oĭcĭni ed aĀug anuĭnĭn ed oczonoc on euq launam nu riugesnoc ed acreca odanoĭnem ah es ay euq ol ed etrapĭ knarF .saĭcarG .ranokcroppr nadeup euq aduya reĭuĭlauc oĭerpĀ ĩrasu euq renet adeup euq odĭpĭĀr oĭcĭni ed aĀug ed opit nĀĀgla eneĭĭt neĭuĭgĭĀĀ .sameĭbōrp sohcum sim ed 1 osap le olĀĀs se osE .neĭb ognet ol euq ed oruges yotse y Ām arap oĭĀartxe se ĭnimoh ed otneĭmĭdecōrp le orep ,olrednece ne odeuP .olam ocĭhc etse a rajenam omĀĀc erbos nareĭbucsed es socisĭĀb sol euq ed ondatart yotsE .ehtal y SAAH onĭlom nu ne opmeit ĭm ed etrap royam al odasap eH .cunaf ed onrot nu odasu eh acnun y cunaf ed aniuqĭĀm anu odarepo eh euq edsed soĭĀa 01 odasap naH .bt-iō cunaF onrot ed lortnoc nu noc odasu CNC 022 xnyL nasōōD onrot nu rarpmoc ed abaca aserpme ĭm ,aloH .aiverp atsv atse ne nartseum es on 81 a 8 sanĭgĭĀp saL atĭutarg aiverp atsv anu odneyel ĭAtse detS U ahcered ahcered al a ri arap soretnup socop sonu otiseceen olĀĀs ,aĀd le odot I now have to discover the configuration of the tool (manual and q seter), configuration of parts, load of the program and even how to hear the bar feeder. any idea, I'd appreciate it. I read, read and reread the manual, but it was a little vague for me. Hopefully, not with the rest of the operations are a little clearer than this. Thanks, frank, I work for doosan and I have some pdf that could help you. send me your email address and I will send them. paul put a couple of good quality images of the control panel, Q-Setter and the turret. Do you have an ob drive next to the crt screen? Or do you plan drip feeding through rs232? I'm not at work to say, but do you see anything about the Q-Setter in the control panel? If you don't try to pull the qtter setter down by hand? once down, the hand wheel near the machine establishment, place the machine in quick mode (the machine is limited to the sloooooow fasts with the accomodation), stumble and touch the setter until the light turns on, then stumble and repeat for the other axis and all the tools. this establishes so geometry compensations, except the radius of the tool and the tip of the tool. Then you have G54 through G59 for locations on the zero part and that's it. ***** please matra the setter first to make sure it is really in very slow mode! ***** brent, as the machine builder has a sotancial control on how the cnc fanuc is integrated into your machine, operating procedures will not be the same for all the controlled machines fanuc. I would definitely take paul on your offer! brent locknut, pm sent! maybe twice. I'm sorry if I did. I give you accessories to come here to ask for help, but at the same time this is what your shthead expects you to do. Seriously, they bought an oada machine... so or you said you could do itYou can't run it... or they bought it because they're naive and expect it to run or anyone else because the seller said it was "so easy." I've seen this so many times and it bothers me. Most operators don't even understand whatThe corner is stainable to do and only the company. There is always a learning curve. Is there no one more than Fanuc in your store? I wish you the best, sincerely. /RANT on put a couple of good quality photos of the control panel, Q-setter and the turret. Do you have a USB unit on the CRT screen? What do you plan to feed yourself with dripping through RS232? I am not at work to say but do you see anything about the Q-setter in the control panel? If you don't try to lower the station's station? Once simply lowered handwheel near the seal the corner placed in a ramid panel (more is limited to the slaughtering riguids with the corner of below) stumble and touch the seal until the Luz is turned on, then run and repeat on the other axis and all the tools. This establishes its geometry displacements except the radius of tools and the tip of the tool. So you have G54 Thru G59 for zero part and that's? ***** PLEASE, ALĀ © Jate of the seal first to be sure that it is in fact in a very slow way! *** Brent I will upload some photos when I have a chance. I will use RS232. I would like to use Ethernet, but that is probably not possible. It has a bot of seal Q, but I do not think it is the automatic point, but in any way it will be a lot that my lathe has tl-1, but not as much as the control goes (in my opinion, some in some in Experience is also in that declaration). I give you props to come to ask for help, but at the same time this is what your shit chief expects you to do. Seriously, they bought a used one ... so that or said that you could do it and you cannot execute it ... or bought it because they are naive and expect you to execute it or any other because the seller said it was "so so easy CIL ". I have seen this many times and I get pissed off. The majority of the operators do not even fatts There is always a learning curve. There is no one who ran Fanuc 344 344 otreuP ude.lartnoc.n rodvreS ĭutnubĭ(14.4.2)ekcapĀ .dūtĭcĭlos al rajenam arap rorre ed otnemucod nu razĭlĭtu ratnetnĭ la odartnocne oN 404 ed rorre nu Ārtnocne es sĭĭĀmedĀ .rodvres etse ne Ārtnocne es on adatĭcĭlos LRU aL sanĭgĭĀP Ā2seĭres 0052/0002LT AMUP knarF ĭsaĭcarĭg sabcuMĭĀ .adĭpĭĀr atseupser al y aduya al oĭerpĀ .Āuga oveun aĀvadot ,sorof sorto sohcum ne edecus etnemlareneg ,atseupser anu ©Āriugesnoc oN ĭEMuSSA detsu odnauc edecus euq ol ©Ās ayĭ omusa roep ne .satnugerp rechah ed ozneĭĀĀgreva em oN .arōha opmeit nĀĀgla etnarud raznava arap odĭbed odanĭmret aĀbah es euq 1-LT ĭm euq odaznava sĭĭĀm ohcum ĭĀres ocĭluĭĀrdĭh arodattupmoc rop odalortnoc kcuĭhc nu y sarrah ed rodattnemĭla ,satneimarreh ed aterrot ,q dadiruges ed ajac anu renet olĀĀS .aĀd adac saveun sasoc ondatnevnĭ yotse erpmeis orep ,aniuqĭĀm atse noc rechah odeup euq ol ed aedi aneub anu ogneT .onrot ne euf acnun y ,soĭĀa 01 ecach euf orep CUNAF lortnoc noc sonĭlom sonugla odirroc eH .sobma ed ocop nu se euq oerC .etnemarecnis ,rojem ol oesed eT ĀadneĭtĭĀ

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